



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-5
Job Sheet 167324



Part No: D3065-5

Job Qty: 40 ea

Part Name: Step Leg



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/1/17

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		10/31/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	40 pcs		10/31/17	0.02	3.69	Waterjet1		
120	QC	40 pcs		10/31/17	0.00	0.00	QC8		
130	HandFinish	40 pcs		11/1/17	0.00	0.90	HandFinish1		
140	QC	40 pcs		11/1/17	0.00	0.00	QC7		
150	Packaging	40 pcs		11/1/17	0.00	0.00	Packaging3 GA		
160	QC21-SA	40 Ea		11/1/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - LOCATION : GA

DAS
21 NOV 07 2017
9-69

Job Allocations

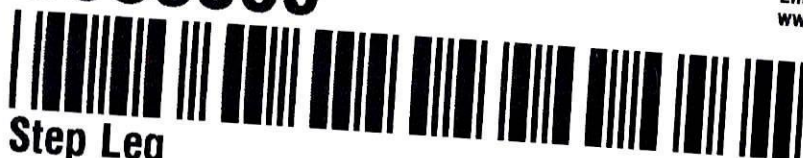
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.080	33	95	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Log	16.458inches ± 0.010	16.468 16.448		
2	Step Log	15.750inches ± 0.005	15.755 15.745		
3	Step Log	2.250inches ± 0.005	2.255 2.245		
4	Step Log	3.460inches ± 0.005	3.465 3.455		
5	Step Log	0.865inches ± 0.005	0.870 0.860		
6	Step Log	6.020inches ± 0.005	6.025 6.015		
7	Step Log	1.205inches ± 0.005	1.210 1.200		
8	Step Log	3.484inches ± 0.005	3.489 3.479		
9	Step Log	0.871inches ± 0.005	0.876 0.866		
10	Step Log	8.325inches ± 0.010	8.335		



S005869



Step Leg

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

PART NO:

D3065-5

Revision:

Operation:

Quantity:

Change No:

Start up Operation
40

Mfg Date: 11/04/17

Job No: 167324

			8.315
11	Step Log	0.551inches $\pm$ 0.010	0.561 0.541
12	Step Log	0.213inches + 0.005 - 0.000	0.218 0.213
13	Step Log	0.128inches + 0.005 - 0.000	0.133 0.128

Plex 10/31/17 10:00 AM dart.Michaud-Febrille.Victoria

